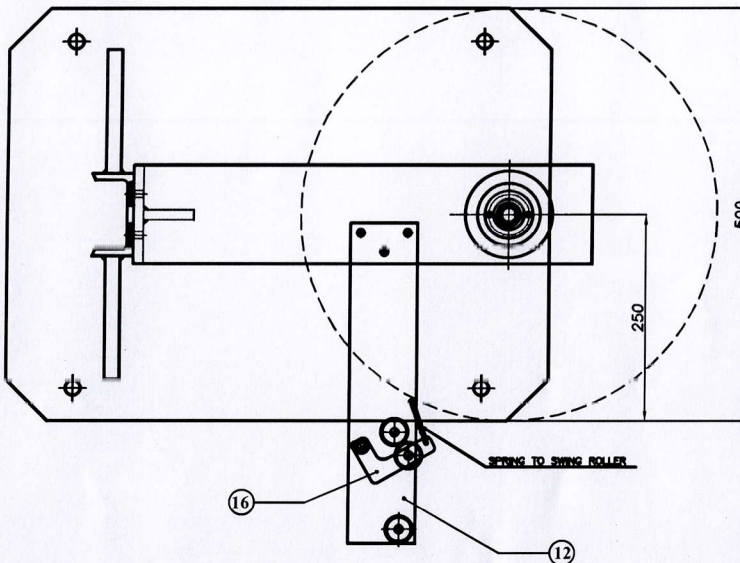
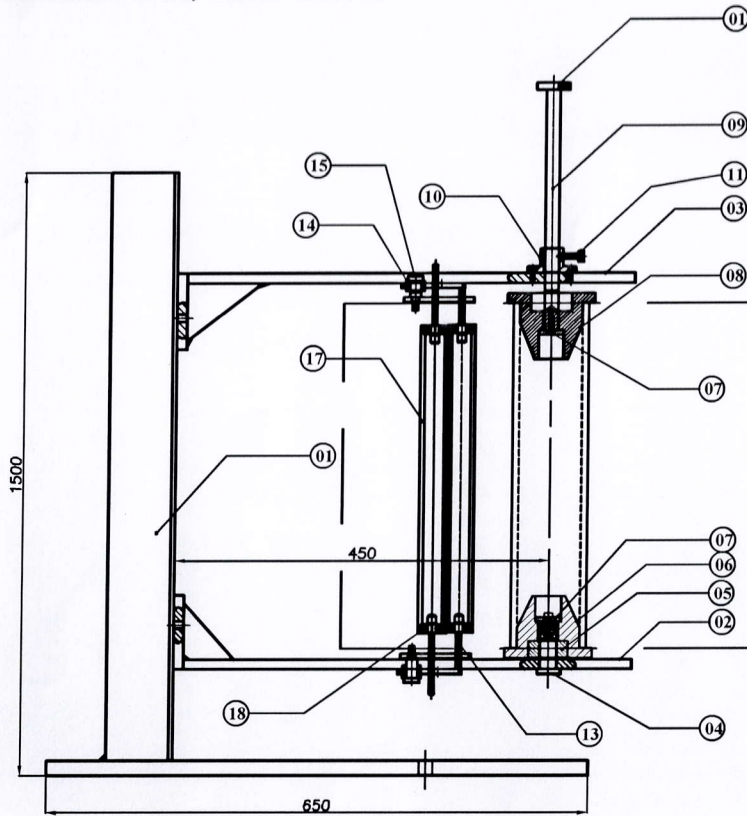


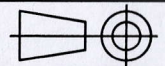
IF IN DOUBT ASK
ALL DIMENSIONS IN MM, UNLESS SPECIFIED



18	BEARING	STD	8	STD-	8000 2Z
17	ROLLER	STEEL	3	#32x1110	
16	SWIVEL PLATE	MS	2	85x90x5	
15	SWIVEL PIN	MS	2	#22x55	
14	BUSH	BRASS	2	#30x20	
13	SHAFT	MR	8	#20x310	
12	ROLLER PLATE	MS	1	400x85x8	
11	BEARING	STD	1	STD-	6204 C3JEM
10	FLANGE	MS	1	#65x40	
09	TOP SHAFT	MS	1	#22x310	
08	TOP BUSH	NYLON	1	#120x80	
07	WASHER	MR	2	#18x18	
06	BOTTOM BUSH	NYLON	1	#120x80	
05	BEARING	STD.	1	STD.	6204 C3JEM
04	BOTTOM SHAFT	MS	1	#36x70	
03	TOP PLATE	MS	1	REF. DWG	
02	BOTTOM PLATE	MS	1	REF. DWG	
01	BODY	MS	1	REF. DWG	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)

SURFACE FINISH															
Ra value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		

ALL UNSPECIFIED EDGES
TO BE REMOVED



GENERAL TOLERANCES WHERE NOT SPECIFIED

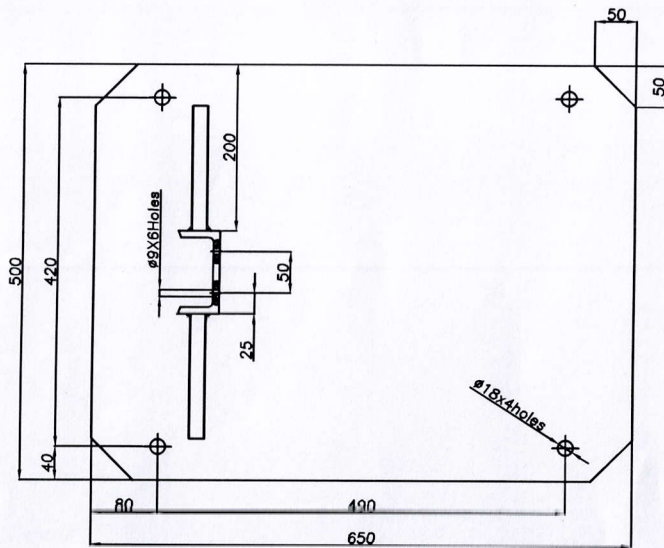
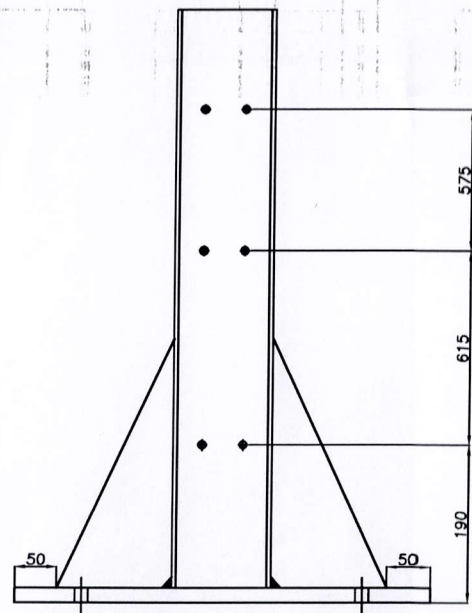
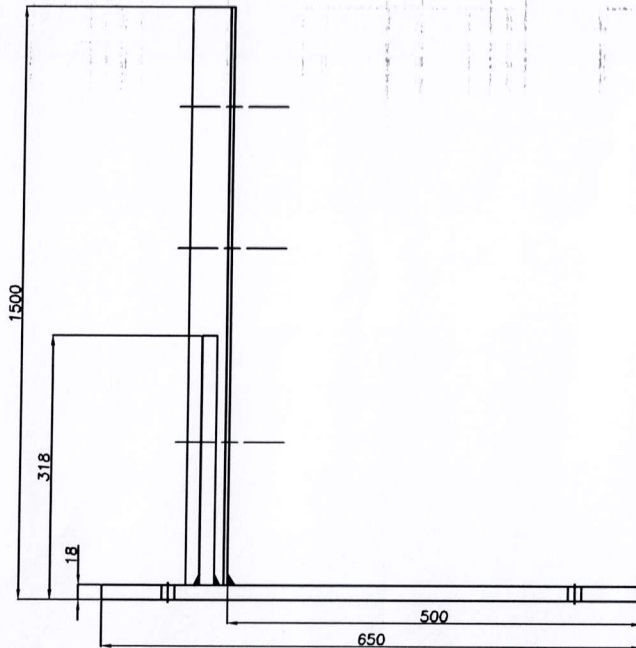
LINEAR - LENGTH OR DIAMETER						ANGULAR-LENGTH IN MM OF SHORT SIDE OF $\angle$			
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400
± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	$\pm 1'$	$\pm 30'$	$\pm 20'$	$\pm 10'$

**BNPM
INDIA**

W.O.NO.		SCALE NTS		TITLE WRAPPING STAND		MATERIAL		QTY 1	
NAME UDAY		DATE 15.04.2021		MACHINE TYPE ASSY		GROUP NO.			
DESIGN		DRAWN UDAY				SHEET NO. 1 OF 5			
CHECKED SHARAD		APPROVED				DRAWING NO.			
						REV 0			

IF IN DOUBT ASK
ALL DIMENSIONS IN MM, UNLESS SPECIFIED

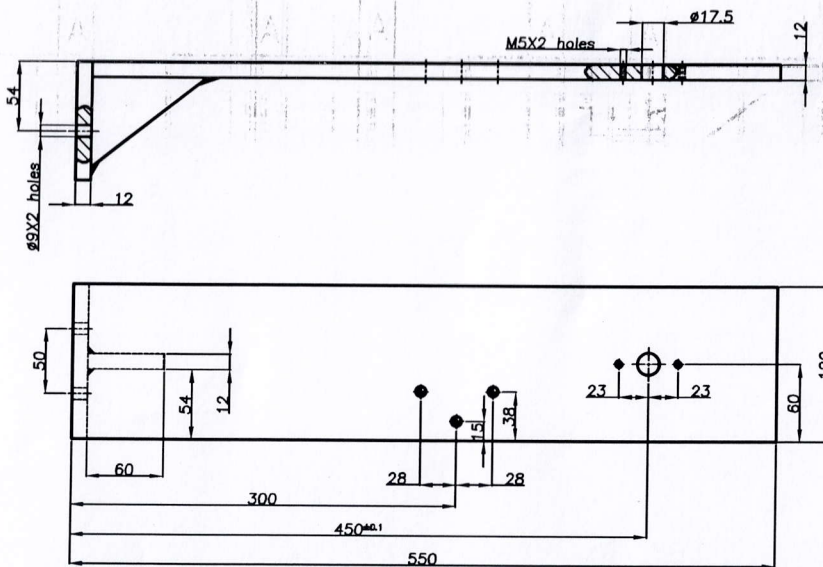
IF IN DOUBT ASK
ALL DIMENSIONS IN MM, UNLESS SPECIFIED



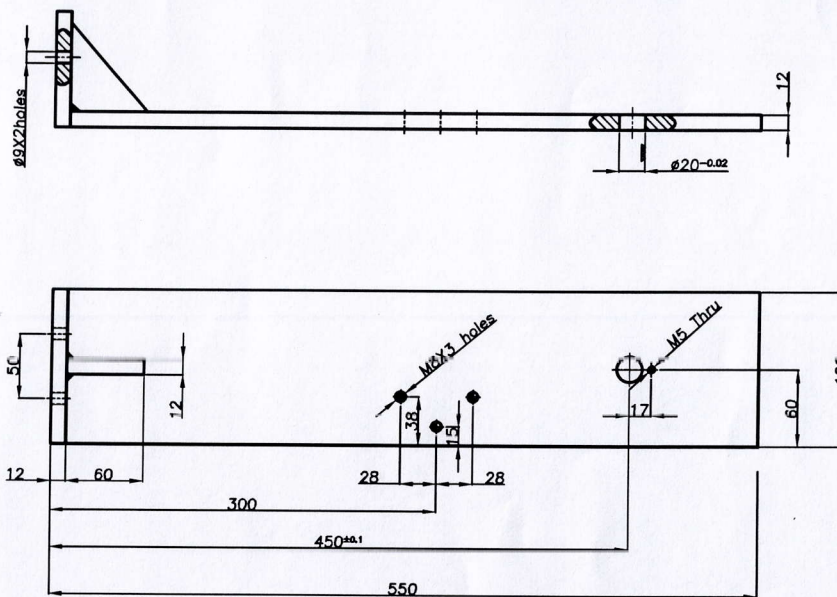
01	BODY	MS	1		
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)

SURFACE FINISH								ALL UNSPECIFIED EDGES TO BE REMOVED						
Ra value μm		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2		6.3	12.5	25	50
GENERAL TOLERANCES WHERE NOT SPECIFIED														
LINEAR - LENGTH OR DIAMETER							ANGULAR-LENGTH IN MM OF SHORT SIDE OF $\angle$							
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400					
± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	$\pm 1^\circ$	$\pm 30'$	$\pm 20'$	$\pm 10'$					
W.O.NO.		SCALE		TITLE		MATERIAL		QTY						
		NTS		WRAPPING STAND				1						
GROUP	NAME	DATE			GROUP NO.									
DESIGN	UDAY	15.04.21			SHEET NO.		2		OF		5			
DRAWN	UDAY	15.04.21	MACHINE TYPE		DRAWING NO.		BODY		REV					
CHECKED	SHARAD		BODY		APPROVED		APPROVED		REV					
APPROVED														

IF IN DOUBT ASK
ALL DIMENSIONS IN MM, UNLESS SPECIFIED



10	FLANGE	MS	1	Ø65x40	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)



02	BOTTOM PLATE	MS	1		
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)

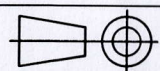
SURFACE FINISH													
Ra value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100

GENERAL TOLERANCES WHERE NOT SPECIFIED

LINEAR - LENGTH OR DIAMETER

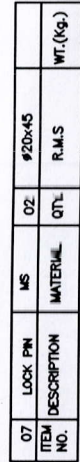
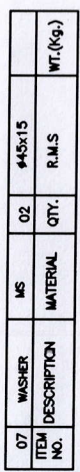
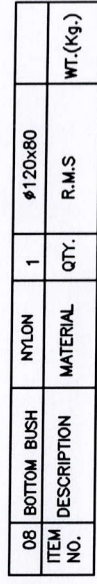
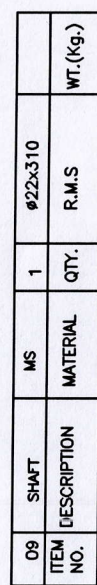
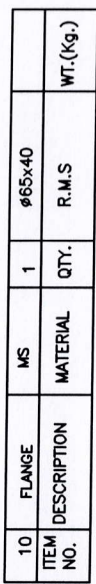
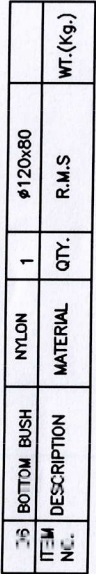
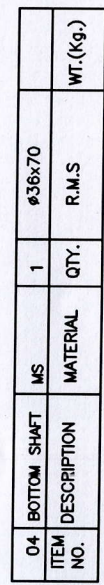
ANGULAR-LENGTH IN MM OF SHORT SIDE OF $\angle$

0.5-6	6-30	30-120	120-315	315-1000	1000-2000	UPTO 6	6-30	30-120	120-400
± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	$\pm 1^\circ$	$\pm 30'$	$\pm 20'$	$\pm 10'$



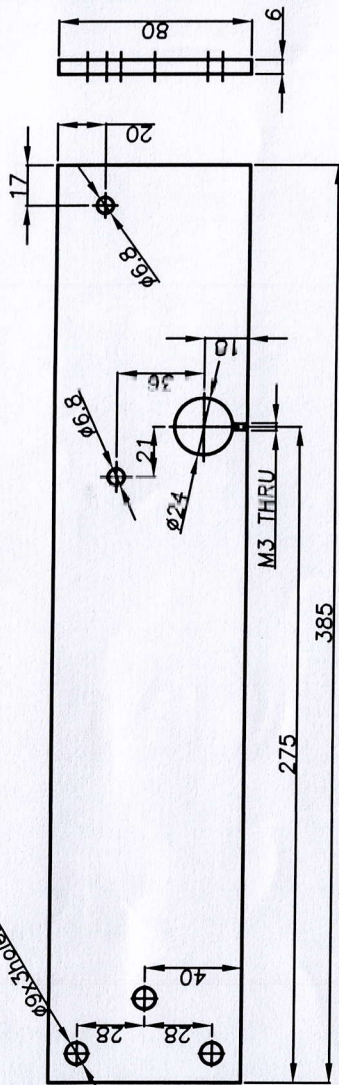
**BNPM
INDIA**

W.O.NO.	SCALE	TITLE	MATERIAL	QTY
	NTS	PART DWG		-
NAME	DATE	GROUP NO.	SHEET NO.	OF
UDAY	15.04.2021		3	5
DRAWN	UDAY	MACHINE TYPE	DRAWING NO.	REV
23.03.2021		WRAPPING STAND		
CHECKED	SHARAD			
APPROVED				

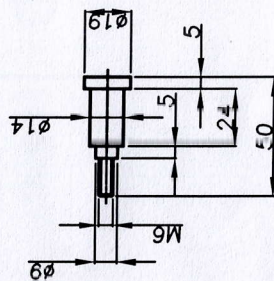
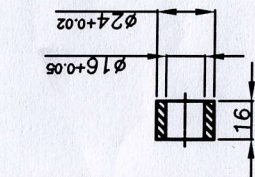


SURFACE FINISH		▽▽▽▽		▽▽▽		▽▽		▽		~		ALL UNSPECIFIED EDGES TO BE REMOVED							
Ra value μm		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100					
GENERAL TOLERANCES WHERE NOT SPECIFIED																			
LINEAR - LENGTH OR DIAMETER												ANGULAR - LENGTH IN MM OF SHORT SIDE OF ∠							
0.5 - 6		6 - 30		30 - 120		120 - 315		315 - 1000		1000 - 2000		UP TO 6		6 - 30		30 - 120		120 - 400	
±0.1		±0.2		±0.3		±0.5		±0.8		±1.2		±1*		±30'		±20'		±10'	
W.O.NO.		SCALE		TITLE		MATERIAL										REF.DWG		QTY 1	
		NTS		-		GROUP NO.													
NAME		DATE		PARTS-DWG															
DESIGN		UDAY		15.04.21															
DRAWN		UDAY		15.04.21															
CHECKED		Suman		15.04.21		WRAPPING - STAND													
APPROVED						SHEET NO. 4 OF 5													
						DRAWING NO. 1													
						REV													
						REV													

09X3holes

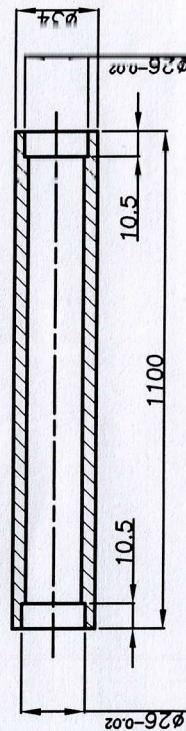


12	ROLLER PLATE	MS	2	400x85x6	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)

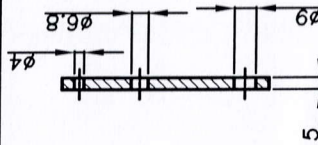
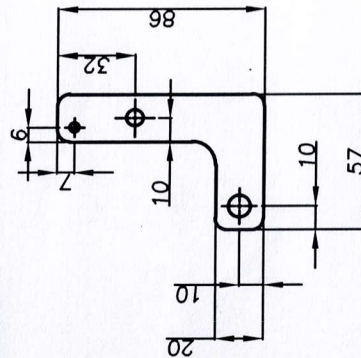


14	BUSH	BRASS	2	ø30x20	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)

15	SURVEL PIN	MS	2	Ø22x55	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)



17	ROLLER		5	Ø32x1110	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)



NO.	DESCRIPTION	MATERIAL	QTY.	UNITS	WT. (KG.)
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NO.	DESCRIPTION	UNIT	QTY.	R.M.S	WT.(Kg.)
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16	SWIVEL PLATE	MS	2	65x90x5	
ITEM NO.	DESCRIPTION	MATERIAL	QTY.	R.M.S	WT.(Kg.)

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GENERAL TOLERANCES WHERE NOT SPECIFIED				ANGULAR LENGTH IN MM OF SHORT SIDE OF $\angle$			
LINEAR - LENGTH OR DIAMETER							
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	6-30	30-120
± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	$\pm 1^\circ$	$\pm 30'$
						$\pm 1^\circ$	$\pm 10'$

W.O.NO.	SCALE	TITLE	MATERIAL	QTY
	NTS	—	REFDNG	1

DESIGN	NAME	DATE	PARTS-DWG WRAPPING-STAND	GROUP NO. SHEET NO. 5 OF 6 DRAWING NO. 1 REV 1
DRAWN		15.04.21		
CHECKED		15.04.21		
APPROVED				

5	6	7	8
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